

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>045.48250ZN</b>	<b>L.19/00375/81 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,8X25</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	7,78	8,00	7,83-787	10	0
WIDTH ACROSS CORNERS	8,71 MIN.		9,02-9,04	10	0
HEAD THICKNESS	4,15	4,45	4,17-4,25	10	0
WASHER DIAMETER	9,80	10,50	9,94-10,10	10	0
WASHER THICKNESS	1,00 MIN.		0,91-0,96	10	0
FIRST FULL THREAD UNDER HEAD	1,60 MAX		1,55-1,60	10	0
MAJOR DIAMETER	4,62	4,80	4,71-4,73	10	0
MINOR DIAMETER	3,50		2,39-3,48	10	0
PITCH	1,59		1,61-1,62	10	0
THREAD ANGLE	60°		58°-61°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
DRILLING POINT DIAMETER	4,10 MAX		3,89-3,90	10	0
DRILLING POINT LENGHT #2	5,75		5,98-6,12	10	0
TOTAL LENGHT	24,00	26,00	24,51-24,75	10	0
TORSION	66 KGF-CM MIN.		100-104	10	0
DRILLING TIME	7,0 SEC MAX		3-4,3	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°WZ959	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	80	12	3	5	7	2	5	N/A	27	1

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>